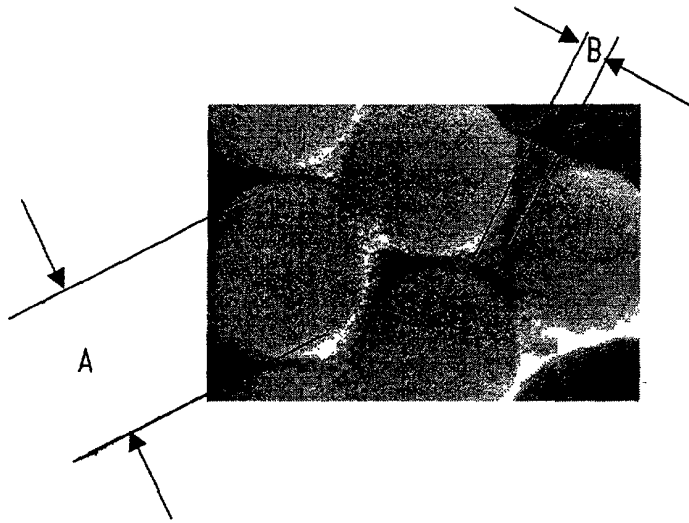
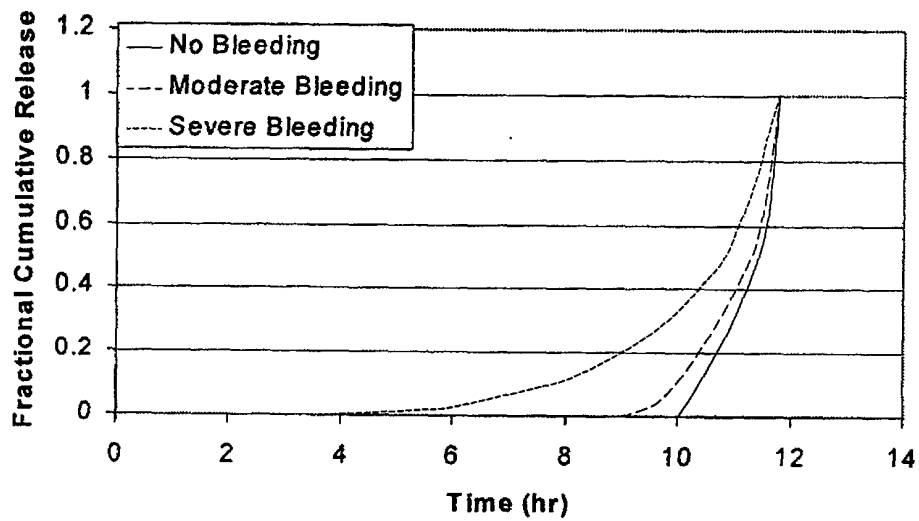


*Fig. 1*  
(Prior Art)

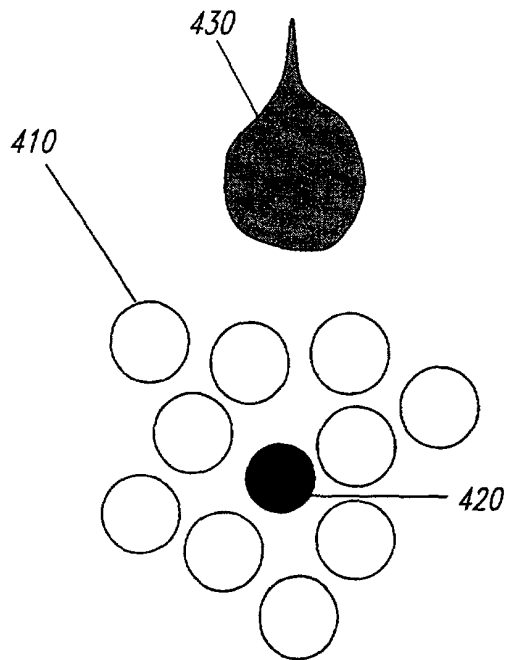


*Fig. 2*  
(Prior Art)

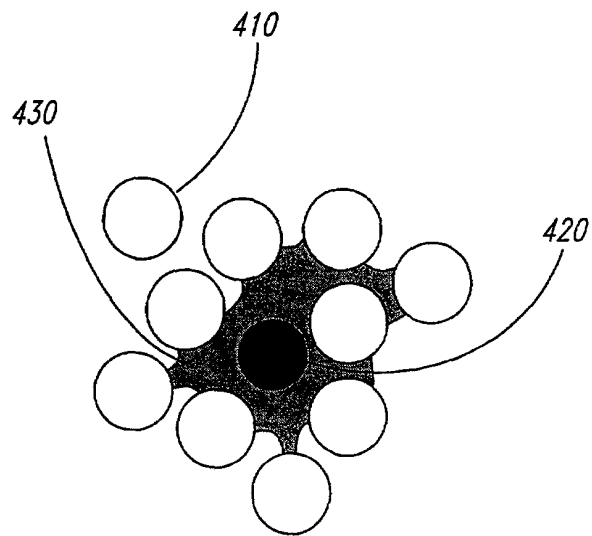
**Theoretical Cumulative Release**



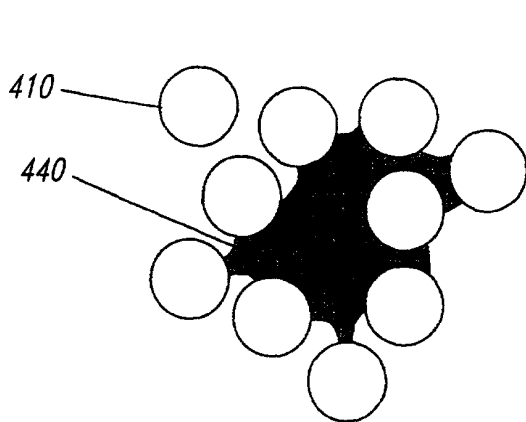
*Fig. 3*



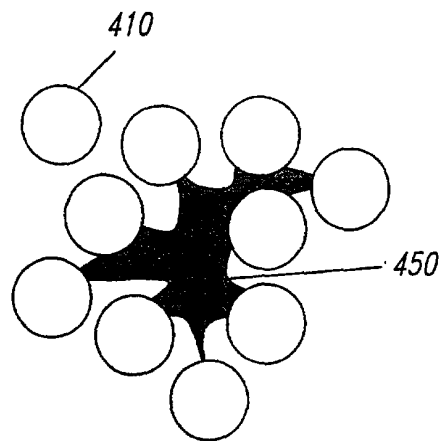
*Fig. 4A*



*Fig. 4B*

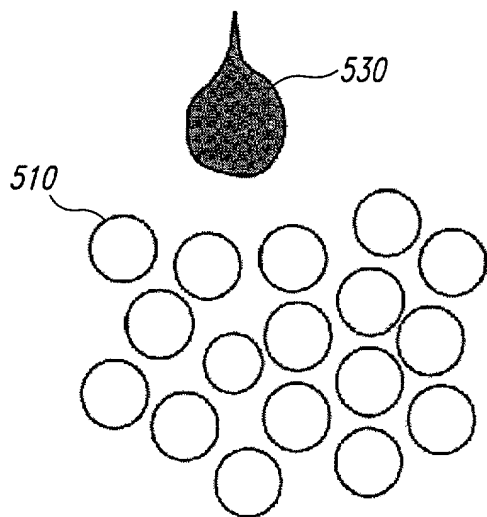


*Fig. 4C*

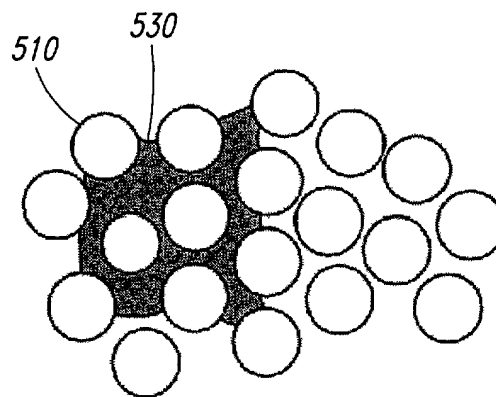


*Fig. 4D*

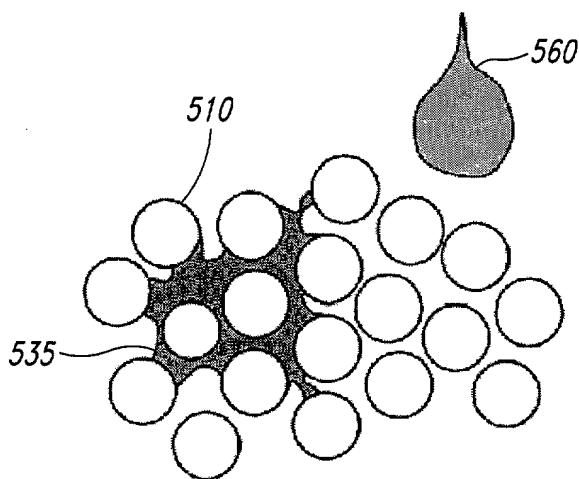
FIG. 4A



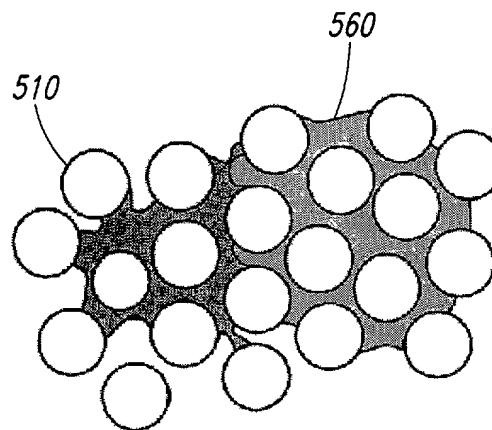
*Fig. 5A*



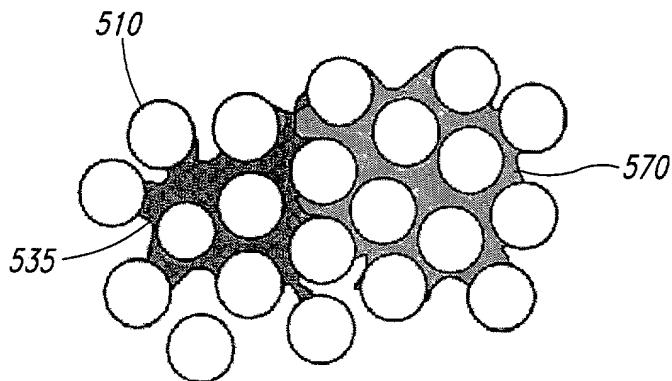
*Fig. 5B*



*Fig. 5C*



*Fig. 5D*



*Fig. 5E*

FIG. 5A-5E

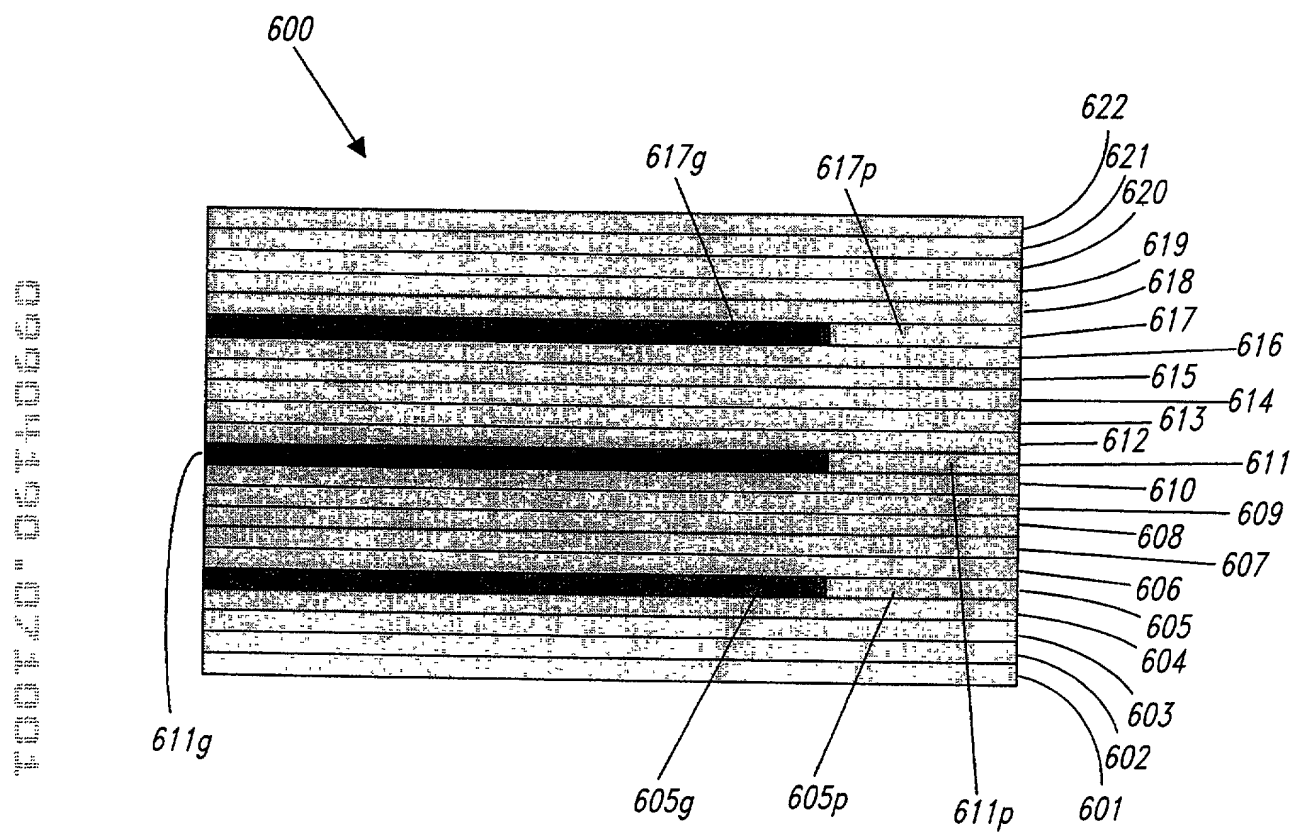


Fig. 6

SCANNING IMAGES FOR FLUORESCENT PIXEL DISTRIBUTION

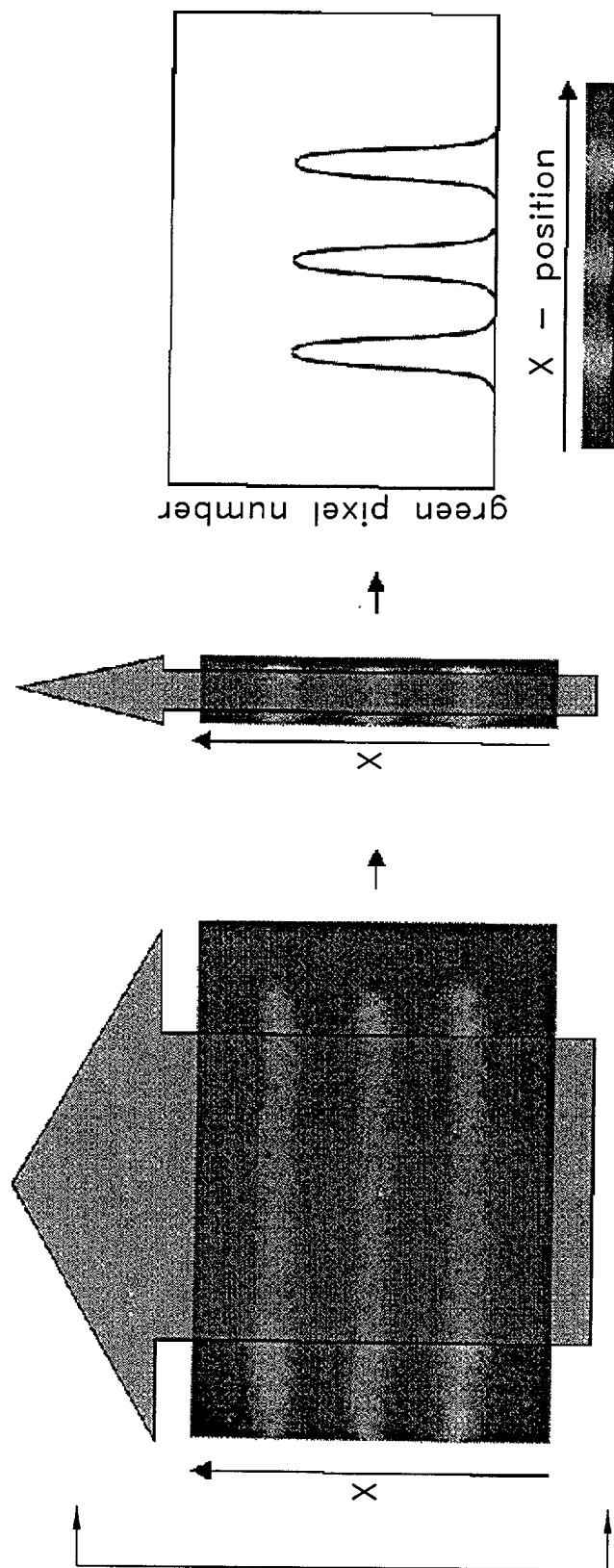
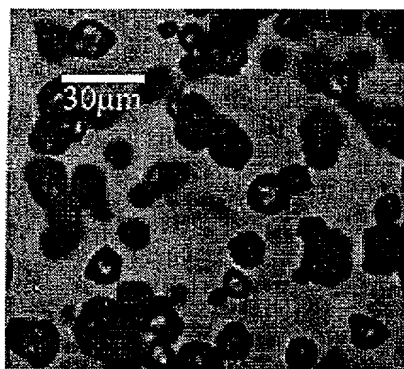


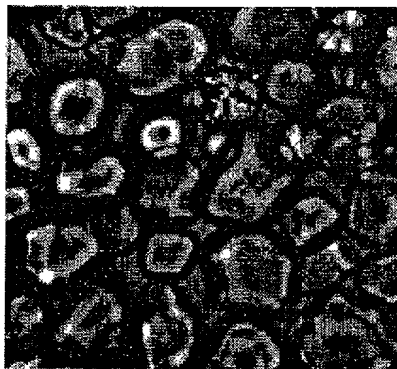
Fig. 7A

Fig. 7B

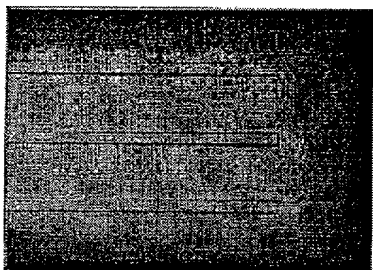
Fig. 7C



*Fig. 8A*

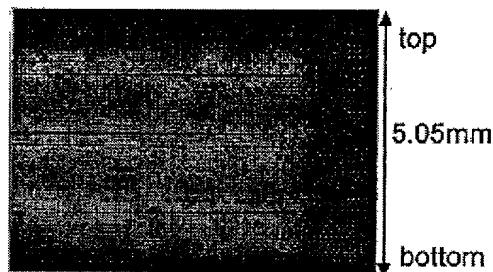


*Fig. 8B*



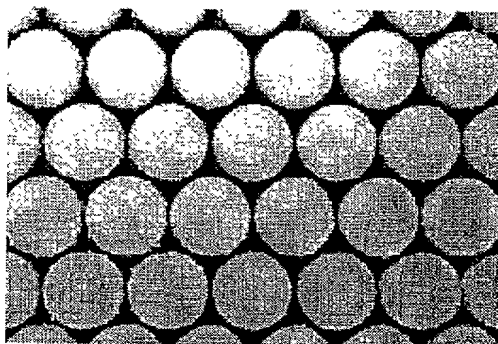
Powder: lactose 74 - 106 $\mu$ m  
Binder: 35wt% sucrose/DI H<sub>2</sub>O  
ave. thickness fluorescein layer = 1150 $\mu$ m

*Fig. 9A*

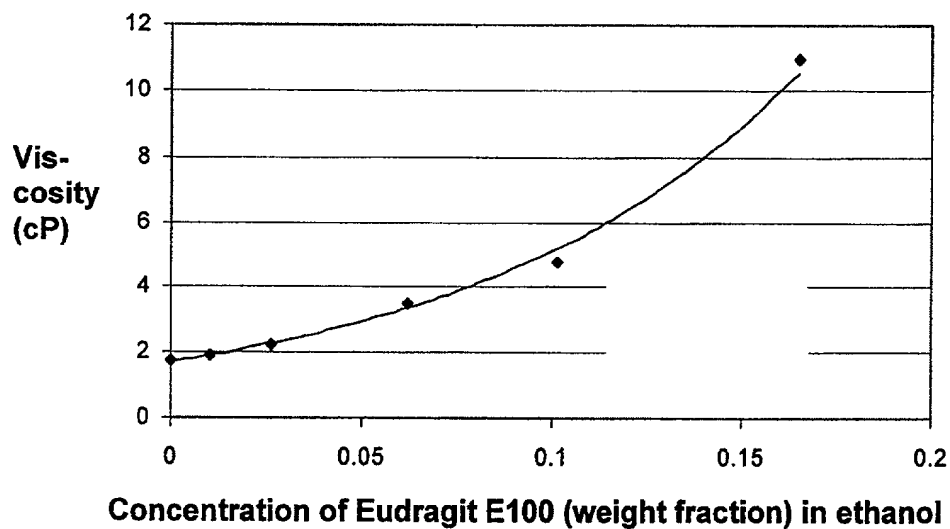


Powder: 90% lactose/10% Cornstarch  
Binder: 35wt% sucrose/DI H<sub>2</sub>O  
ave. thickness of fluorescein layer = 950 $\mu$ m

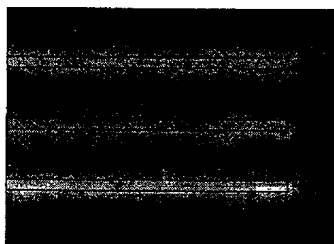
*Fig. 9B*



*Fig. 10*

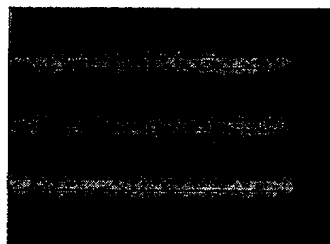


*Fig. 11*



Powder: lactose 74 - 106 $\mu$ m  
 Binder: 12wt% E100/Ethanol  
 ave. thickness fluorescein layer = 550 $\mu$ m

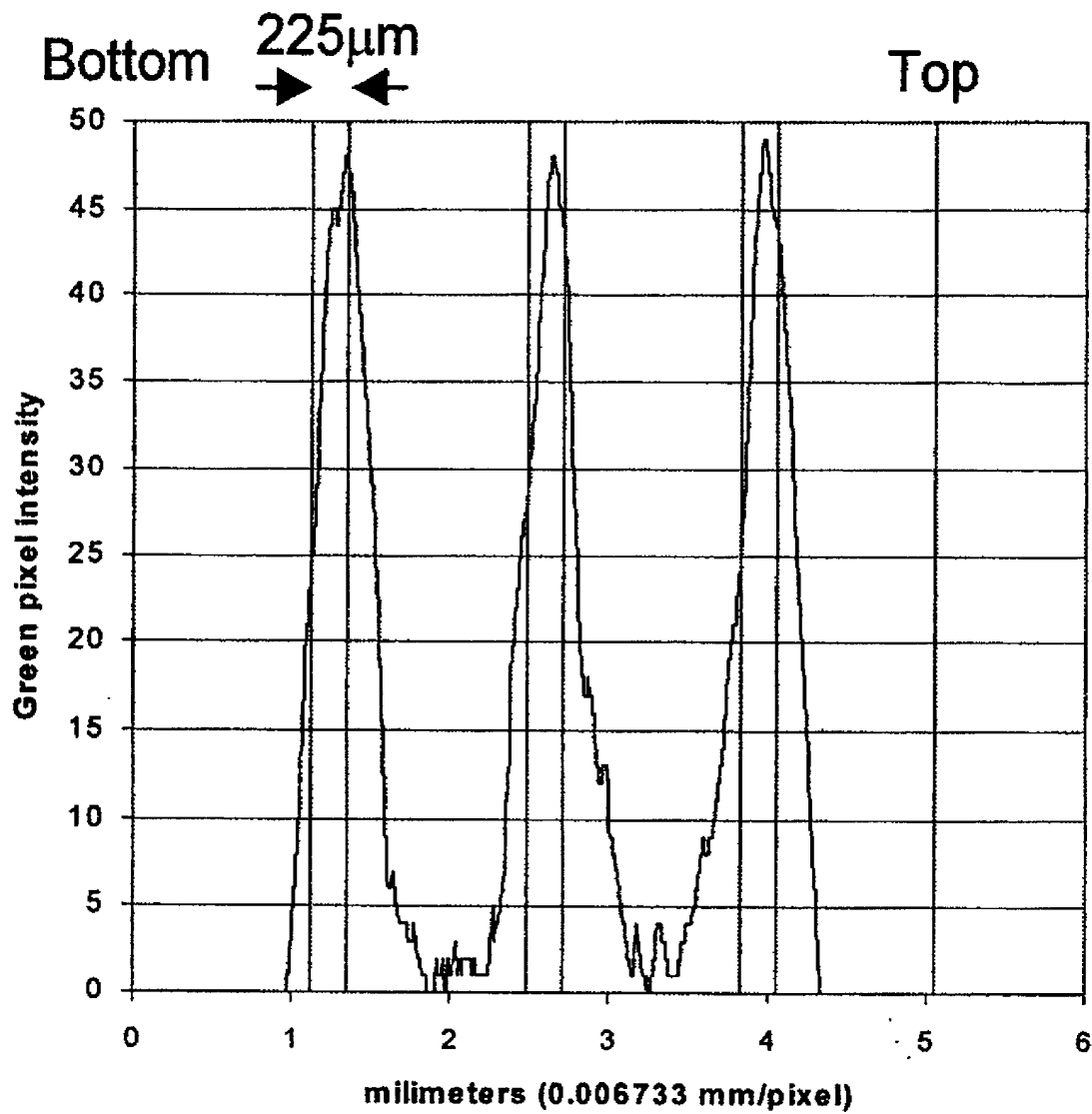
*Fig. 12A*



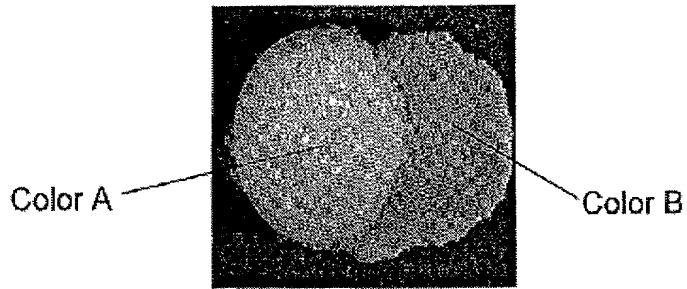
Powder: 80% lactose/ 20%E100  
 Binder: 12wt% E100/Ethanol  
 ave. thickness fluorescein layer = 440 $\mu$ m

*Fig. 12B*

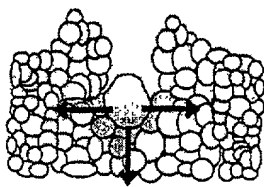




*Fig. 13*

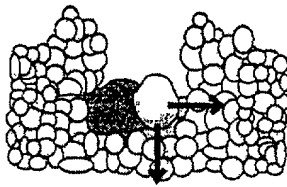


*Fig. 14*



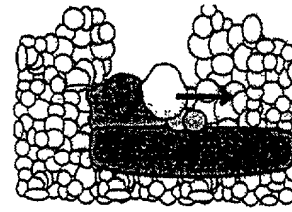
dry powder

*Fig. 15A*



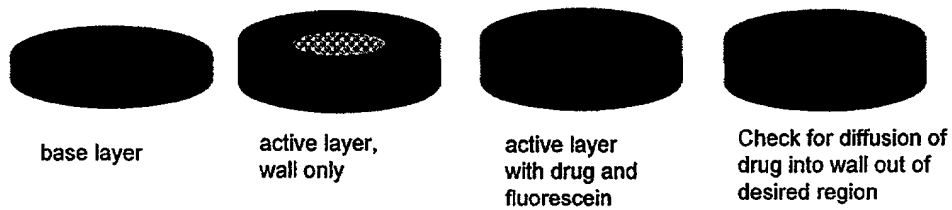
adjacent lines

*Fig. 15B*

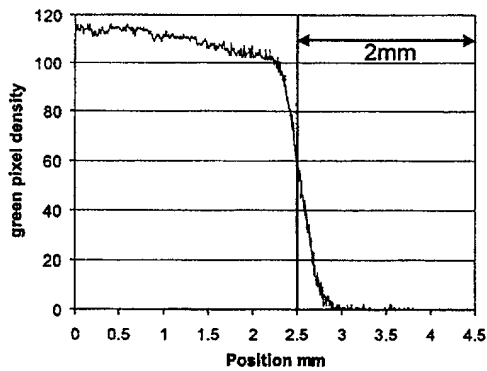


subsequent layers

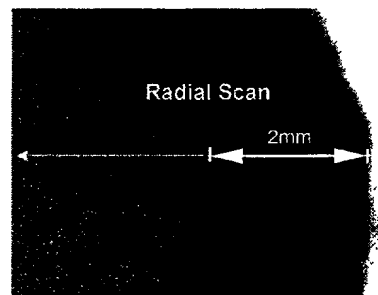
*Fig. 15C*



*Fig. 16A*



*Fig. 16B*



*Fig. 16C*